



Massachusetts Water Resources Authority

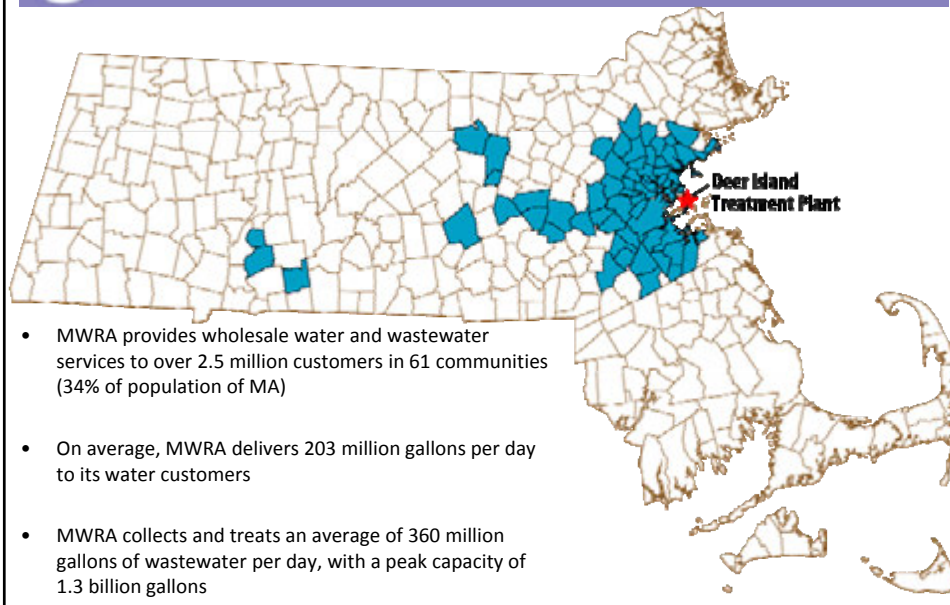
Deer Island Treatment Plant



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MWRA Service Area



Deer Island Wastewater Treatment Plant

- Result of \$3.8 Billion Construction Project
- 2nd Largest Wastewater Treatment Plant in the United States

Detroit
MWRRA/DITP
Stickney, Chicago, IL
Blue Plains, DCWASA

671 MGD/1600 MGD
360 MGD / 1310 MGD
750 MGD/1200 MGD
370 MGD/1,076 BGD (advance/ nit/denit)



- Treatment Capacity:
 - Maximum
 - 1.3 Billion Gal/Day combined sewer system
 - Up to 700 MGD by Secondary Treatment
 - Average Daily Flow:
 - 360 Million Gal/Day
- Built on 210 Acres
 - includes 60 acres of public access area

The ultimate Recycling Facility:

Water – Cleaned and returned to Water Cycle

Solids removed -

- Anaerobically Digested – Produce Heat & Power
- Remaining Solids – converted to Fertilizer Pellet

Power is Critical to DITP Operations

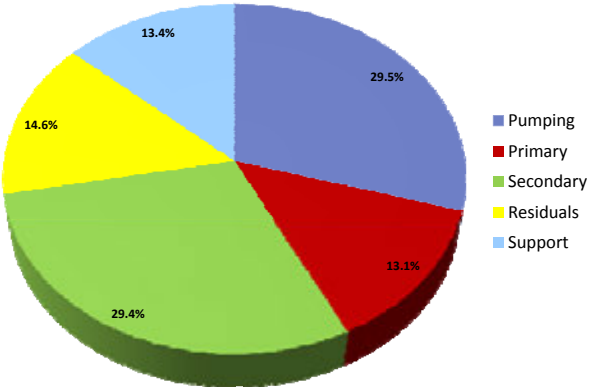
Pumping Operation & Secondary Treatment are the major electricity demands at Deer Island

Total energy demand

- 145M kWh/yr

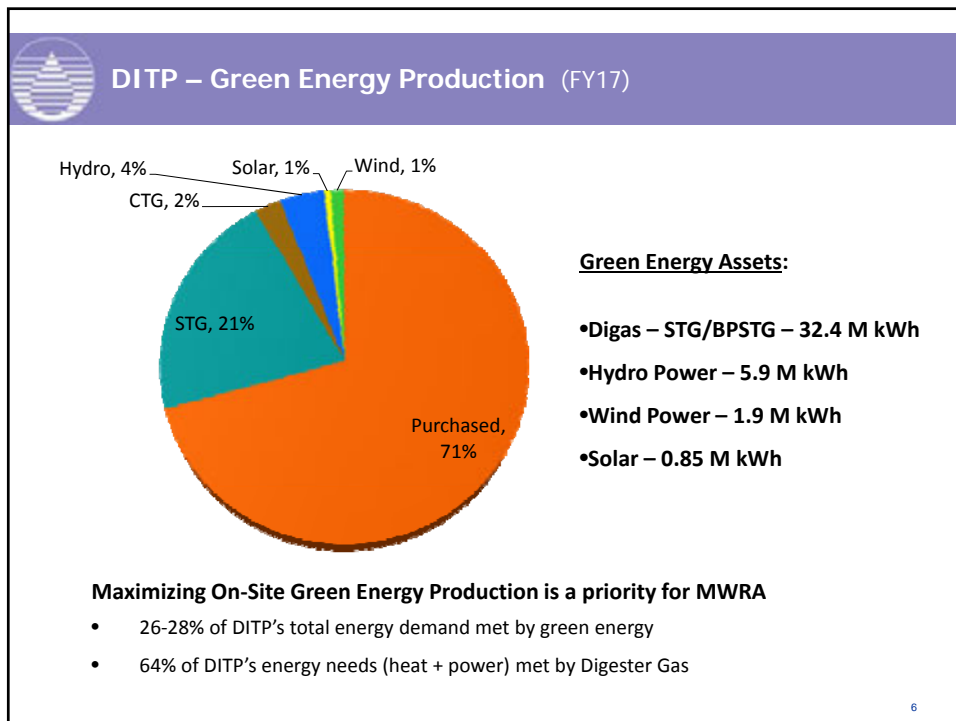
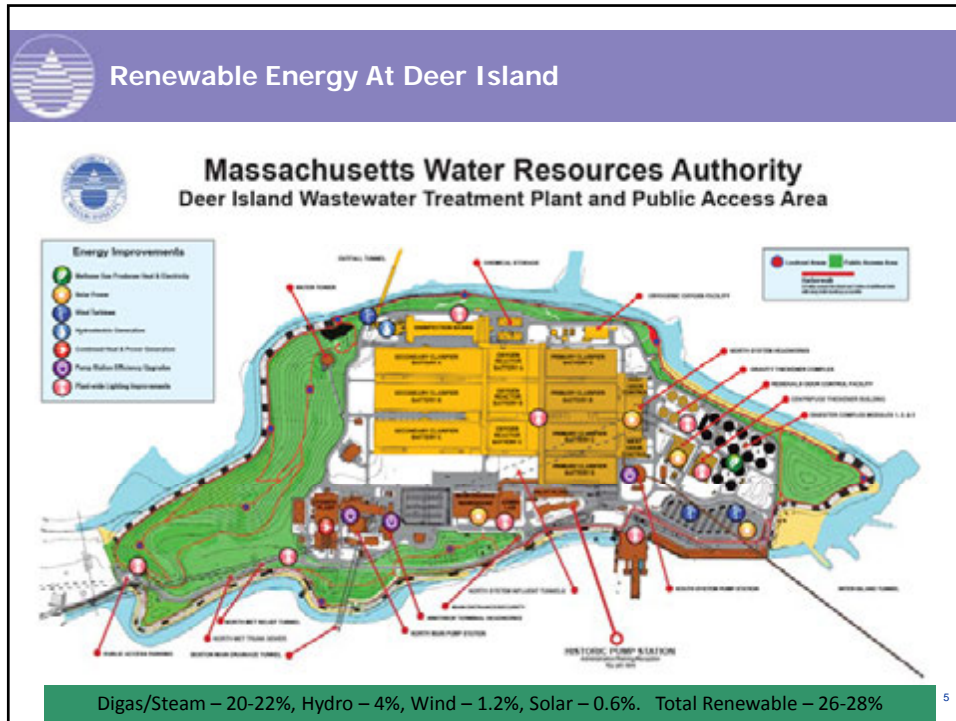
Total on-site generation:

- 44.2M kWh/yr (30%)
- 41.0 M kWh Green (28%)




Category	Percentage
Pumping	29.5%
Primary	13.1%
Secondary	29.4%
Residuals	14.6%
Support	13.4%

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DITP – Digester Gas Generation & Use



- Anaerobic Digestion:
 - 240 dtpd solid in, 100 dtpd to FRSA for pellet conversion
 - Digas - 188 kscfh generated on average @ 62-65% methane
- OSTPP: Bottom-Cycle Generation
 - Digas – 98+% utilized
 - 95+% of heat demand met by Digas (remainder by Fuel Oil, 250 Kgal)
 - 32.4 M kWh generation from Steam Turbine

Combined Heat & Power Process – Currently Used by DITP

DITP's Original Combined Heat & Power System (CHP)
Bottom Cycle CHP

750 Avg Steam

Boilers → Steam Turbine → Electrical Power (2.87 MW Avg Annual, 17.4% of Demand)

270 Avg Water

Plant Heating Loop (100-240 Avg, 50% of Heat)

Waste Heat (eff)

Deaerator (boiler recycle)

DITP's Revised CHP

750 Avg Steam

Boilers → Steam Turbine → Electrical Power (3.58 MW Avg Annual (20% increase), 20.5% of Demand)

120 Avg Water

Waste Heat (eff)

BP Steam Turbine (100-240 Avg, 50% of Heat)

Plant Heat Loop

Deaerator (boiler recycle)

Valve Closed in Summer

Bypass Valve Operates when demand increases

270-275 Avg Water

- **Bottom Cycle Generation**
 - Heat First – 60% efficient
 - Generate Steam then Hot Water
 - Power Second – 9% efficient
 - Generate Electricity from Steam
- New BPSTG / Steam Bypass Valve improves steam to electricity conversion process by extracting more heat per unit steam



Hydroelectric Power

- Energy Recovery from Plant Effluent
- Two 1 MW Hydroelectric Generators
- Electricity Production – 6M kWh/yr



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Wind Turbines




- Two, 190-foot turbines installed in August 2009
 - Generate 1.9 million kWh per year
- Ogin Experimental 100 kW unit
 - Claim to be 33% more efficient than traditional turbines
 - Fully funded by Ogin
 - Engineering prototype




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 Solar Power

- 100 kW photovoltaic system completed in May 2008
- 180 kW photovoltaic system completed in February 2010
- Solar through Power Purchase Agreement partially funded through ARRA
 - Total Installation of PPA - 450kW
 - Grit roof – 220kW
 - Parking lot ground – 230kW




  

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 Operations/Process Control – EE Efforts

COMPLETED

- Main Pump Station Shaft Height Adjustments
 - No cost
 - 4.5M kWh/yr savings
- Lighting
 - Phases 1, 2, 4 (A, B), R/T, 5, 6
Exterior Roadway Phase 1-3
 - \$2.2M total cost
 - \$700k incentive provided
 - 3.5M kWh/yr savings


  

 Operations/Process Control – EE Efforts

COMPLETED

- Secondary Optimization
 - Shut off last stage aerator
 - 3.4M kWh/yr savings (No cost)
 - DO Probe Installation/Reduction of Cold Box Operation
 - \$234k total cost
 - \$148k incentive provided
 - 3.5M kWh/yr savings
- Reduce Second Channel Blower Run Time
 - 320,550 kWh, \$30k (no cost)
- Low Pressure Plant Water System Set point Adjustment
 - 158,250 kWh, \$15k (no cost)
- Operate One Cooling Tower
 - 397,300 kWh, \$37k (no cost)
- Second Digester Pump only in winter months
 - 525,600 kWh, \$50k (no cost)




 Operations/Process Control – EE Efforts

FUTURE

- More Lighting
- Secondary Optimization (completed in early FY17)
 - Installation of VFD's in Stage 5 & 6 reactors
 - 18 VFDs on 100 hp mixer motors – saving 3.4 MkWh annually
- Odor Control – fan controls
- Instrument Air Compressors
- More Water reduction / conservation efforts
- Pump Systems Optimization

